X650F-V4 Assembly Manual

1. Assemble the center control board firstly





Find out the main FG plate bag with screws bag: M3*25 Nylon spacers and M3*6 srcrews X6pcs





Assemble the centre board by M3*25 Nylon spacers and M3*6 screws, then fix the cover on it





2. Assmembly the main frames





Assemble upper and bottom plate by using M3*14.9 Alu Hex spacers X8pcs and M3*6 srcrews X16pcs





Twist 4 pcs Alu hex spacers onto both plates with M3 screws, and another 4pcs fixed one sides

3. Assemble motor mount and arms





Find out fg motor mout X4 sets and aluminum square tubes X4pcs(yellow 2pcs, black 2pcs)





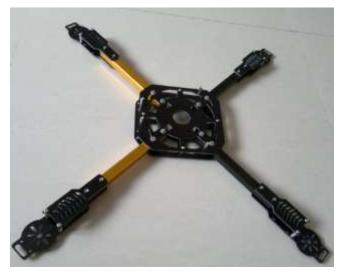
Screws: M3*15 alu round spacers X8pcs; M3*6 screwsX16pcs;

4. Assemble the arms onto main frame





M3*25 screwsX16pcs; M3 nut X16pcs; M3 Nylon ringsX16pcs





Then fix the centre comtrol board onto main frame plates

5. Assemble camera mount bracket





Find out aluminum brockX4pcs; rubber ringsX4pcs; M3*4 screwsX8pcs





Cover rubber rings onto aluminum brock, and fix it to bottom plate alternately



Insert the 10*8*30mm FG tubes and go through the rubber rings

6. Assemble battery tray& landing gear





Fix plastic battery bracket and battery tray together by M2.5*8 screws





Then buckle the plastic bracket and landing gear onto 10*8*30mm FG tubes well





Buckle 8*6*35mm FG tubes onto landing gear, assembly finished.